



## 7.2 Current status of the work items

Deletion of PWIs	Draft project	Current status	WG
00267063	EN 13480-2:2017/prA4	Non respect of the time limit for activating the Preliminary Work Item Preliminary Work Item deleted by CMC on 2018-11-22 <i>Alignment of Nomograms in EN 13445 and EN 13480 considering the latest changes incorporated in 2012 (new model and extension to t = 200 mm)</i>	2
00267064	EN 13480-2:2017/prA5	Non respect of the time limit for activating the Preliminary Work Item Preliminary Work Item deleted by CMC on 2018-11-22 <i>Extension of the application of method 2 to steel groups 2, 4, 5 and 6 according to CEN ISO/TR 15608</i>	2
00267065	EN 13480-2:2017/prA6	Non respect of the time limit for activating the Preliminary Work Item Preliminary Work Item deleted by CMC on 2018-11-22 <i>Revision of Clause B.5 with respect to more practical use especially concerning Clause B.5.4</i>	2

PWIs	Draft project	Current status	WG
00267090	EN 13480-3:2017/prA5	Deadline for activating the Preliminary Work Item 2021-04-16 Decision CEN/TC 267 C7/2018 on 2018-04-16 Revision of requirements specified in clause 9 " <i>Design of piping components under external pressure</i> "	3
00267091	EN 13480-3:2017/prA6	Deadline for activating the Preliminary Work Item 2021-04-16 Decision CEN/TC 267 C8/2018 on 2018-04-16 Revision of requirements specified in clause 10 " <i>Design for cyclic loading.</i> "	3

WIs	Draft project	Current status	WG
00267067	EN 13480-3:2017/FprA2	Deadline for dispatching to CMC the Final Draft for Formal Vote on 2020-02-03 Planned to be submitted to CEN Formal Vote from 2020-05-21 to 2020-07-16 <i>Revision of Clause 12 and Annex H related to Stress Intensification Factors SIF</i>	3
00267075	EN 13480-3:2017/FprA3	Deadline for dispatching to CMC the Final Draft for Formal Vote on 2020-02-03 Planned to be submitted to CEN Formal Vote from 2020-05-21 to 2020-07-16 <i>Various items: vibration, creep, materials, steel castings and bolts for stainless steel/creep range</i>	3



WIs	Draft project	Current status	WG
00267084	FprEN 13480-9	CEN Formal Vote delayed – Negative Assessment from PED HAS Consultant New Part for the series concerning “ <i>Part 9: Additional requirements for piping of nickel and nickel alloys</i> ” covering aspects on “other materials” ( <i>titanium, copper, ...</i> )	5
00267086	EN 13480-3:2017/prA4	Deadline for dispatching to CMC the Draft for CEN Enquiry on 2020-02-16 Planned to be submitted to CEN Enquiry from 2020-05-03 to 2020-07-26 <i>Revision of clause 13 “Piping supports” covering aspects on “alternative routes using EN 1993”</i>	3
00267087	EN 13480-4:2017/prA1	CEN Formal Vote delayed – Negative Assessment from PED HAS Consultant Necessity to correct identified corrections in the new Edition EN 13480-4:2017 and answering the issue on “qualification of welders and welding operators” with regards to EN ISO 9606-1:2017	4
00267088	EN 13480-2:2017/FprA7	Submitted to CEN Formal Vote from 2019-11-14 to 2020-01-09 Aspects concerning “ <i>the deletion of clause 4.2.1.2 Lamellar tearing</i> ”	2
00267089	EN 13480-3:2017/FprA1	Deadline for dispatching to CMC the Final Draft for Formal Vote on 2020-01-26 Planned to be submitted to CEN Formal Vote from 2020-05-13 to 2020-07-08 Necessity to insert corrections identified in the new Edition EN 13480-3:2017 covering aspects as presented in documents CEN/TC 267/WG 3 N 193, N 194, N 196, N 199 and N 200	3
00267092	EN 13480-5:2017/prA2	Deadline for dispatching to CMC the Draft for CEN Enquiry on 2020-02-26 Planned to be submitted to CEN Enquiry from 2020-05-13 to 2020-08-05 MHD 5-002-2018, necessity for the revision of clause 8.1.2 with regard to the need for clarification for “ <i>Examination of weld quality by sample inspection</i> ”.	5
00267093	EN 13480-4:2017/prA2	Deadline for dispatching to CMC the Draft for CEN Enquiry on 2020-02-26 Planned to be submitted to CEN Enquiry from 2020-05-13 to 2020-08-05 It was agreed that where P of the actual heat treatment exceeds the values in Table 9.14.1-3, the value obtained in the applicable welding procedures qualification replaces the value in the table. A new informative Annex C “Example for the extension of the P value” needs to be introduced. The term Pcrit needs to be replaced by P.	4



WIs	Draft project	Current status	WG
00267094	EN 13480-2:2017/prA8	<p>Deadline for dispatching to CMC the Draft for CEN Enquiry on 2020-02-16</p> <p>Planned to be submitted to CEN Enquiry from 2020-05-03 to 2020-07-26</p> <p>Changes between CEN/ISO TR 15608:2013 and CEN/ISO TR 15608:2017, necessity to revise Table A.1 "Grouping system for steels", Table 4.1-1 "Maximum carbon, phosphorus and sulphur content for steel intended for welding" and temperature adjustment.</p>	2
00267095	EN 13480-2:2017/prA9	<p>Deadline for dispatching to CMC the Draft for CEN Enquiry on 2020-02-16</p> <p>Planned to be submitted to CEN Enquiry from 2020-05-03 to 2020-07-26</p> <p>Clarification of subclause B.3.2 "Sub-sized specimens" is needed as well as the revision of Tables B.2-1 "Guide to material selection", B.2-4 "General requirements for prevention of brittle fracture with reference thickness for bars", B.2-5 "General requirements for prevention of brittle fracture with reference thickness for bars", B.2-6 "General requirements for prevention of brittle fracture with reference thickness for Ni-alloyed steels with 1,5 % &lt; Ni ≤ 5 %", B.2-7 "General requirements for prevention of brittle fracture with reference thickness for Ni-alloyed steels with 9 % Ni", B.2-9 "General requirements for prevention of brittle fracture with reference thickness for nuts and bolts, bolting material according to EN 10269:1999+A1:2006" and D.2-1 "European standardised steels grouped according to product forms".</p>	2
00267096	EN 13480-2:2017/prA10	<p>Deadline for dispatching to CMC the Draft for CEN Enquiry on 2020-02-16</p> <p>Planned to be submitted to CEN Enquiry from 2020-05-03 to 2020-07-26</p> <p>Necessity to revise clause B.2.4 « Method 3 — Fracture mechanics analysis ».</p>	2

WIs	Project	Publication	WG
00267074	EN 13480-6:2017/A1:2019	Publication 2019-04-17	1
00267076	EN 13480-5:2017/A1:2019	Publication 2019-03-20	5
00267085	EN 13480-1:2017/A1:2019	Publication 2019-04-17	1