

**Guideline**

**1/32**

**CLAP**

**FORM N°219**

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**Directive 97/23/EC**

**Keywords :**

Assembly

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User

Manufacturer

**Directive references:**

Article 1 § 3.1 - 97/23 EC

Article 1 § 3.20 - 97/23 EC

**Adopted by WPG:** 28/01/2003

**Adopted by CLAP:** 28/01/2003

**Subject:** Scope – Substations for a district heating pipelines

**Question:** Are substations for district heating pipelines to be considered as “assemblies” in the Pressure Equipment Directive (PED)?

**Answer:** Yes

These substations are located after the last isolation device, normally within the con-fines of the building or industrial installation, and thus are not covered by exclusion 3.1 of Article 1.

Note: See also CLAP 9 - Guideline 3/2 when the items of the substation are joined under the responsibility of the user.

See also CLAP 65 - Guideline 3/8 for the definition of an assembly.

Modifications compared to the previous adopted version: Editorial correction on 2004-09-16.