

Guideline

6/15

CLAP

FORM N°280

Version : 2

Directive 97/23/EC

Keywords : Permanent joint

Approval

Directive references: Annex I § 3.1.2 - 97/23 EC

Adopted by WPG: 07/03/2013

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Subject: ESR on manufacturing – Approval of permanent joining procedures

Question:

Where approval of operating procedures for permanent joining is required by the PED and the approval is granted on the basis of a document other than a harmonized standard, should this approval explicitly mention the PED?

Answer:

Yes.

The approval certificate should also indicate the tests performed in addition to those in the document used for approval.

If certificates do not include a reference to the PED, the application of the last paragraph of Annex I section 3.1.2 shall be checked through the detailed examination of the WPQR (Welding Procedure Qualification Record).

Accepted by WGP on 2013-03-07.