

Guideline

F-15

CLAP

FORM N°X213

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Directive 2014/68/EU

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Directive References: An. I Sect 3.1.2

Subject: ESR on manufacturing – Approval of permanent joining procedures

Question:

Where approval of operating procedures for permanent joining is required by the PED and the approval is granted on the basis of a document other than a harmonized standard, should this approval explicitly mention the PED?

Answer:

Yes.

The approval certificate should also indicate the tests performed in addition to those in the document used for approval.

If certificates do not include a reference to the PED, the application of the last para-graph of Annex I Section 3.1.2 shall be checked through the detailed examination of the WPQR (Welding Procedure Qualification Record).