

Guideline

F-10

CLAP

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Directive References: An. I Sect. 3.1.2

Subject: ESR on manufacturing – Procedure for permanent joining used on several sites

Question:

If a manufacturer has a procedure for permanent joining approved by a notified body or other recognized third-party organization at one site (location), may that manufacturer use the same procedure at other sites for similar applications?

Answer:

Yes, provided the other sites are under the same technical and quality management.

Note: Standard EN ISO 15614-1 concerning specification and qualification of welding procedures states that an approval of a preliminary welding procedure specification (pWPS) obtained by a manufacturer is valid for welding in workshops or sites under the same technical and quality control of that manufacturer.